



SLLS668C-FEBRUARY 2006-REVISED JULY 2008

5-V FULL-DUPLEX RS-485/RS-422 DRIVER AND BALANCED RECEIVER

FEATURES

- Designed for INTERBUS Applications
- Balanced Receiver Thresholds
- 1/2 Unit-Load (up to 64 nodes on the bus)
- Bus-Pin ESD Protection 15 kV HBM
- Bus-Fault Protection of –7V to 12V
- Thermal Shutdown Protection
- Power-Up/Down Glitch-free Bus Inputs and Outputs
- Designed for RS-422 and RS-485 Networks

APPLICATIONS

- Digital Motor Control
- Utility Meters
- Chassis-to-Chassis Interconnections
- Electronic Security Stations
- Industrial, Process, and Building Automation
- Point-of-Sale (POS) Terminals and Networks
- DTE/DCE Interfaces

DESCRIPTION

The SN65HVD179 is a differential line driver and differential-input line receiver that operates with a 5-V power supply. Each driver and receiver has separate input and output pins for full-duplex bus communication designs. They are designed for balanced transmission lines and interoperation with ANSI TIA/EIA-485A, TIA/EIA-422-B, ITU-T v.11, and ISO 8482:1993 standard-compliant devices.

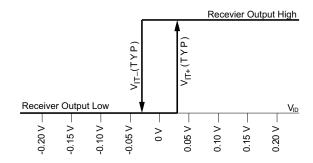
The differential bus driver and receiver are monolithic, integrated circuits designed for full-duplex bi-directional data communication on multipoint bus-transmission lines at signaling rates⁽¹⁾ up to 25 Mbps. The SN65HVD179 is fully enabled with no external enabling pins.

The 1/2 unit load receiver has a high receiver input resistance. This results in lower bus leakage currents over the common-mode voltage range, and reduces the total amount of current that a 485 driver is forced to source or sink when transmitting.

The balanced differential receiver input threshold makes the SN65HVD179 fully compatible with fieldbus requirements that define an external failsafe structure.

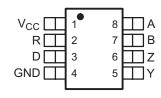
 The signaling rate of a line is the number of voltage transitions that are made per second expressed in the units bps (bits per second).

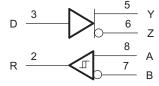
BALANCED RECEIVER INPUT THRESHOLDS



SN65HVD179

D PACKAGE (TOP VIEW)







Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

AVAILABLE OPTIONS

| SIGNALING RATE | UNIT LOADS | BASE PART NUMBER | SOIC MARKING |
|----------------|------------|------------------|--------------|
| 25 Mbps | 1/2 | SN65HVD179 | SN65HVD179 |

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted) (1) (2)

| | | UNIT |
|-------------------------------|---|------------------------|
| V _{CC} | Supply voltage range | –0.3 V to 6 V |
| V_A , V_B , V_Y , V_Z | Voltage range at any bus terminal (A, B, Y, Z) | –9 V to 14 V |
| V _{TRANS} | Voltage input, transient pulse through 100 Ω. See Figure 8 (A, B, Y, Z) (3) | -50 to 50 V |
| VI | Voltage input range (D, DE, RE) | –0.5 V to 7 V |
| P _{CONT} | Continuous total power dissipation | Internally limited (4) |
| Io | Output current (receiver output only, R) | 11 mA |

⁽¹⁾ Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

| | | | 1 | MIN | NOM | MAX | UNIT | |
|-----------------------------------|---|----------|---|-----|-----|----------|------|--|
| V _{CC} | Supply voltage | | | 4.5 | | 5.5 | V | |
| V _I or V _{IC} | Voltage at any bus terminal (separately or common mode) | | | | | 12 | V | |
| 1/t _{UI} | Signaling rate | | | | | 25 | Mbps | |
| R _L | Differential load resistance | | | | 60 | | Ω | |
| V _{IH} | High-level input voltage | D | | 2 | | V_{CC} | | |
| V _{IL} | Low-level input voltage | D | | 0 | | 8.0 | V | |
| V _{ID} | Differential input voltage | | | -12 | | 12 | | |
| | Lligh lovel output ourrent | Driver | | -60 | | | A | |
| ІОН | High-level output current | Receiver | | -8 | | | mA | |
| | Low lovel output ourrent | Driver | | | | 60 | A | |
| I _{OL} | Low-level output current | Receiver | | | | 8 | mA | |
| TJ | Junction temperature (2) | | | -40 | | 150 | °C | |

The algebraic convention, in which the least positive (most negative) limit is designated as minimum is used in this data sheet.

ELECTROSTATIC DISCHARGE PROTECTION

| PARAMETER | TEST CONDITIONS | MIN TYP ⁽¹⁾ | MAX | UNIT |
|---------------------------------|-----------------------|------------------------|-----|------|
| Human body model | Bus terminals and GND | ±16 | | |
| Human body model ⁽²⁾ | All pins | ±4 | | kV |
| Charged-device-model (3) | All pins | ±1 | | |

All typical values at 25°C and with a 5-V supply. Tested in accordance with JEDEC Standard 22, Test Method A114-A.

Tested in accordance with JEDEC Standard 22, Test Method C101.

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All voltage values, except differential I/O bus voltages, are with respect to network ground terminal.

This tests survivability only and the output state of the receiver is not specified.

The Thermal shutdown of this device internally limits the continuous total power dissipation. Thermal shutdown typically occurs when the junction temperature reaches 165°C.

See thermal characteristics table for information regarding this specification.

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DRIVER ELECTRICAL CHARACTERISTICS

over recommended operating conditions unless otherwise noted

| | PARAMETER | | TEST C | CONDITIONS | MIN | TYP ⁽¹⁾ | MAX | UNIT | |
|-----------------------|--|------------------------|---|-------------------------|------|--------------------|--------------------|------|--|
| V _{I(K)} | Input clamp voltage | | I _I = -18 mA | -1.5 | | | | | |
| | | | I _O = 0 | | 4 | | V_{CC} | | |
| IV/ I | Steady-state differential | output voltage | $R_L = 54 \Omega$, See Fig | ure 1 (RS-485) | 1.7 | 2.6 | | | |
| $ V_{OD(SS)} $ | Steady-State differential | output voltage | $R_L = 100 \Omega$, See Fi | gure 1 (RS-422) | 2.4 | 3.2 | | V | |
| | | | $V_{\text{test}} = -7 \text{ V to } 12 \text{ V}$ | , See Figure 2 | 1.6 | | | | |
| $\Delta V_{OD(SS)} $ | Change in magnitude of differential output voltage | | $R_L = 54 \Omega$, See Fig | ure 1 and Figure 2 | -0.2 | | 0.2 | | |
| V _{OD(RING)} | Differential Output Voltagundershoot | ge overshoot and | $R_L = 54 \Omega, C_L = 50$ Figure 3 for definition | pF, See Figure 5 and on | | | 10% ⁽²⁾ | | |
| V _{OC(PP)} | Peak-to-peak common-r | node output voltage | | | 0.5 | | | | |
| V _{OC(SS)} | Steady-state common-m | node output voltage | See Figure 4 | | 2.2 | | 3.3 | V | |
| $\Delta V_{OC(SS)}$ | Change in steady-state output voltage | common-mode | Coo riguro r | | -0.1 | | 0.1 | · | |
| $I_{Z(Z)}$ or | I limb immediance atota a | | $V_{CC} = 0 \text{ V}, V_{Z} \text{ or } V_{Y} = 12 \text{ V},$ Other input at 0 V $V_{CC} = 0 \text{ V}, V_{Z} \text{ or } V_{Y} = -7 \text{ V},$ Other input at 0 V | | | | 90 | ^ | |
| $I_{Y(Z)}$ | High-impedance state or | utput current | | | -10 | | | μΑ | |
| I _{Z(S)} or | Chart Circuit autout aure | ant(3) | V_Z or $V_Y = -7 V$ | Other input | -250 | | 250 | A | |
| I _{Y(S)} | | | V_Z or $V_Y = 12 V$ | at 0 V | -250 | | 250 | mA | |
| I _I | Input current | $V_{I} = 0, V_{I} = 2$ | | | 0 | | 100 | μΑ | |
| C _(OD) | Differential output capac | citance | | | | 16 | | рF | |

DRIVER SWITCHING CHARACTERISTICS

over recommended operating conditions unless otherwise noted

| | PARAMETER | TEST CONDITIONS | MIN | TYP ⁽¹⁾ | MAX | UNIT |
|-------------------------|---|---------------------------------|-----|--------------------|-----|------|
| t _{PLH} | Propagation delay time, low-to-high-level output | | 4 | 0 | 12 | no |
| t_{PHL} | Propagation delay time, high-to-low-level output | $R_L = 54 \Omega, C_L = 50 pF,$ | 4 | 0 | 12 | ns |
| t _r | Differential output signal rise time | See Figure 5 | | 6 | 10 | no |
| t _f | Differential output signal fall time | | 3 | 6 | 12 | ns |
| t _{sk(p)} | Pulse skew (t _{PHL} - t _{PLH}) | | | 1.4 | | ns |
| t _{sk(pp)} (2) | Part-to-part skew | | | 1 | | ns |

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⁽¹⁾ All typical values are at 25°C and with a 5-V supply.
(2) 10% of the peak-to-peak Differential Output voltage swing, per TIA/EIA-485.

Under some conditions of short-circuit to negative voltages, output currents exceeding the ANSI TIA/EIA-485-A maximum current of 250 mA may occur. Continuous exposure may affect device reliability.

All typical values are at 25°C and with a 5-V supply. $t_{sk(pp)}$ is the magnitude of the difference in propagation delay times between any specified terminals of two devices when both devices operate with the same supply voltages, at the same temperature, and have identical packages and test circuits.



RECEIVER ELECTRICAL CHARACTERISTICS

over recommended operating conditions unless otherwise noted

| | PARAMETER | TEST COND | ITIONS | MIN | TYP ⁽¹⁾ | MAX | UNIT | |
|----------------------------------|---|--|-----------------------|-------|--------------------|-----|------|--|
| V _{IT+} | Positive-going differential input threshold voltage | $I_O = -8 \text{ mA}$ | $I_O = -8 \text{ mA}$ | | | | V | |
| V _{IT-} | Negative-going differential input threshold voltage | I _O = 8 mA | I _O = 8 mA | | | | V | |
| V _{hys} | Hysteresis voltage (V _{IT+} – V _{IT-}) | | | | | | mV | |
| V | Output voltage | $V_{ID} = 200 \text{ mV}, I_{O} = -8 \text{ mA}, Se$ | 4.0 | | | V | | |
| Vo | Output voltage | $V_{ID} = -200 \text{ mV}, I_{O} = 8 \text{ mA}, Se$ | | | 0.3 | V | | |
| | | V_A or $V_B = 12 V$ | | | 0.20 | 0.3 | | |
| 11 | Due input compant | V_A or $V_B = 12 \text{ V}$, $V_{CC} = 0 \text{ V}$ | Other input | | 0.24 | 0.4 | A | |
| I _A or I _B | Bus input current | V_A or $V_B = -7 \text{ V}$ | at 0 V | -0.35 | -0.19 | | mA | |
| | | V_A or $V_B = -7$ V, $V_{CC} = 0$ V | | -0.25 | -0.14 | | ı | |
| I _{CC} | Supply current | D at 0 V or V _{CC} and No Load | | | | 2.7 | mA | |

⁽¹⁾ All typical values are at 25°C and with a 5-V supply.

RECEIVER SWITCHING CHARACTERISTICS

over recommended operating conditions unless otherwise noted

| | PARAMETER | TEST CONDITIONS | MIN | TYP ⁽¹⁾ | MAX | UNIT |
|-------------------------|---|--|-----|--------------------|-----|------|
| t _{PLH} | Propagation delay time, low-to-high-level output | | | 24 | 40 | |
| t_{PHL} | Propagation delay time, high-to-low-level output | $V_{l} = 0 \text{ V to } 3 \text{ V, } C_{L} = 15 \text{ pF,}$ See Figure 7 | | | 40 | ns |
| t _{sk(p)} | Pulse skew (t _{PHL} - t _{PLH}) | Goo i igaio i | | | 5 | |
| t _{sk(pp)} (2) | Part-to-part skew | | | 5 | | ns |
| t _r | Output signal rise time | C - 15 pF See Figure 7 | | 2 | 4 | ns |
| t _f | Output signal fall time | C _L = 15 pF, See Figure 7 | | 2 | 4 | ns |

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 ⁽¹⁾ All typical values are at 25°C and with a 5-V supply
 (2) t_{sk(pp)} is the magnitude of the difference in propagation delay times between any specified terminals of two devices when both devices operate with the same supply voltages, at the same temperature, and have identical packages and test circuits.

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THERMAL CHARACTERISTICS

over operating free-air temperature range unless otherwise noted (1)

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|----------------------|---|--|-----|-------|-----|------|
| 0 | Junction-to-ambient thermal resistance ⁽²⁾ | Low-K board ⁽³⁾ , No airflow | | 230.8 | | °C/W |
| θ_{JA} | Junction-to-ambient thermal resistance | High-K board (4), No airflow | | 135.1 | | C/VV |
| θ_{JB} | Junction-to-board thermal resistance | High-K board | | 44.4 | | °C/W |
| θ_{JC} | Junction-to-case thermal resistance | No board | | 43.5 | | °C/W |
| P_D | Device power dissipation | R_L = 60 Ω , C_L = 50 pF, Input to D a 50% duty cycle square wave at indicated signaling rate | | | 420 | mW |
| _ | Ambient eintemperature | Low-K board, No airflow | -40 | | 55 | °C |
| T _A | Ambient air temperature | High-K board, No airflow | -40 | | 85 | C |
| T_{JSD} | Thermal shutdown junction temperature | | | 165 | | °C |

- (1) See Application Information section for an explanation of these parameters.
- (2) The intent of θ_{JA} specification is solely for a thermal performance comparison of one package to another in a standardized environment. This methodology is not meant to and will not predict the performance of a package in an application-specific environment.
- (3) In accordance with the Low-K thermal metric definitions of EIA/JESD51-3.
- (4) In accordance with the High-K thermal metric definitions of EIA/JESD51-7.

PARAMETER MEASUREMENT INFORMATION

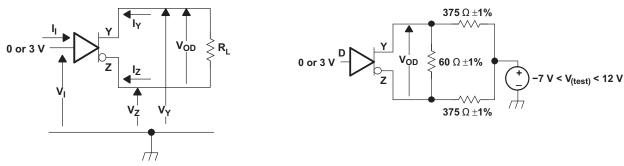


Figure 1. Driver V_{OD} Test Circuit: Voltage and Current Definitions

Figure 2. Driver V_{OD} With Common-Mode Loading Test

VOD(RING) is measured at four points on the output waveform, corresponding to overshoot and undershoot from the VOD(H) and VOD(L) steady state values.

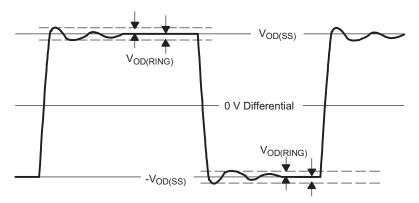
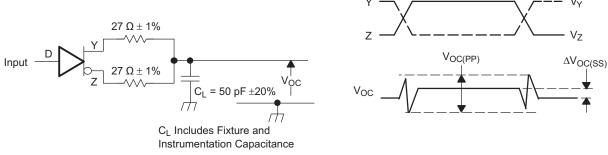


Figure 3. V_{OD(RING)} Waveform and Definitions

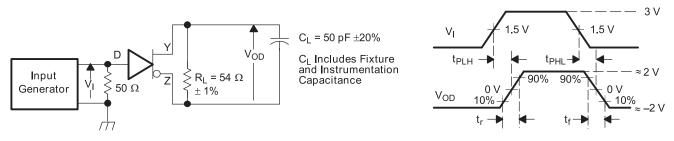


PARAMETER MEASUREMENT INFORMATION (continued)



Input: PRR = 500 kHz, 50% Duty Cycle,t $_r$ <6ns, t_f <6ns, Z_O = 50 Ω

Figure 4. Test Circuit and Definitions for the Driver Common-Mode Output Voltage



Generator: PRR = 500 kHz, 50% Duty Cycle, t_r <6 ns, t_f <6 ns, Z_0 = 50 Ω

Figure 5. Driver Switching Test Circuit and Voltage Waveforms

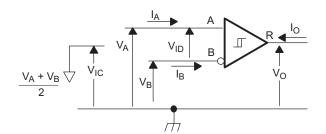


Figure 6. Receiver Voltage and Current Definitions

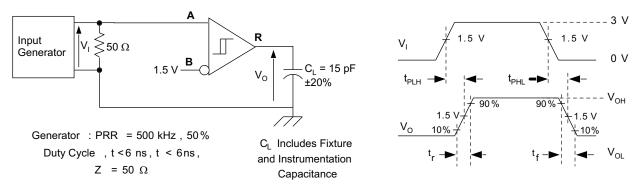


Figure 7. Receiver Switching Test Circuit and Voltage Waveforms



PARAMETER MEASUREMENT INFORMATION (continued)

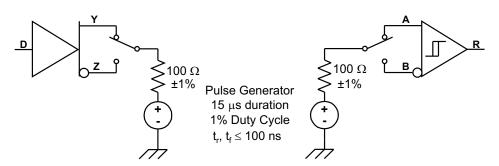


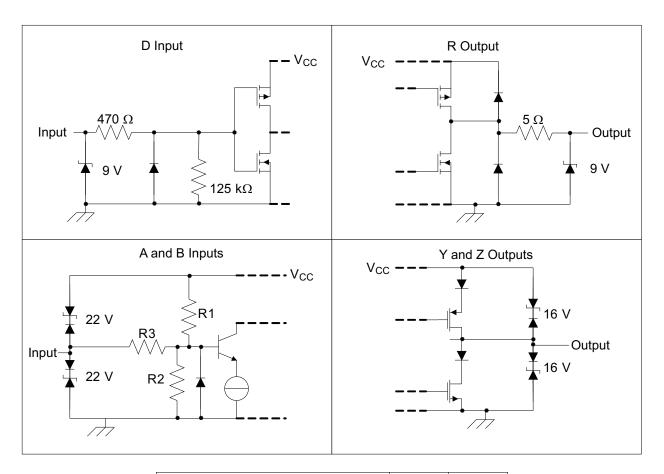
Figure 8. Test Circuit, Transient Overvoltage Test

FUNCTION TABLES

| | DRIVER | | RECEIVER | |
|-------|--------|------|---|---------|
| INPUT | OUT | PUTS | DIFFERENTIAL INPUTS | OUTPUTS |
| D | Y | Z | $V_{ID} = V_A - V_B$ | R |
| Н | Н | L | V _{ID} ≤ -0.2 V | L |
| L | L | Н | $-0.2 \text{ V} < \text{V}_{\text{ID}} < 0.2 \text{ V}$ | ? |
| Open | L | Н | 0.2 V ≤ V _{ID} | Н |



EQUIVALENT INPUT AND OUTPUT SCHEMATIC DIAGRAMS



| | R1/R2 | R3 |
|------------|-------|-------|
| SN65HVD179 | 9 kΩ | 45 kΩ |



TYPICAL CHARACTERISTICS

RMS SUPPLY CURRENT vs SIGNALING RATE

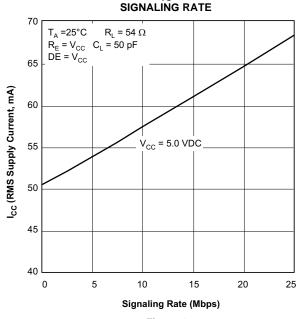


Figure 9.

BUS INPUT CURRENT VS INPUT VOLTAGE

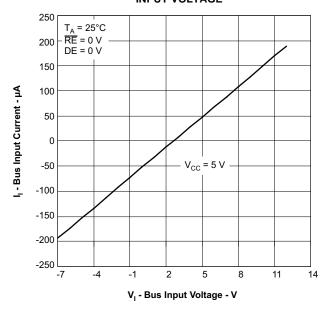


Figure 10.

DRIVER LOW-LEVEL OUTPUT CURRENT vs LOW-LEVEL OUTPUT VOLTAGE

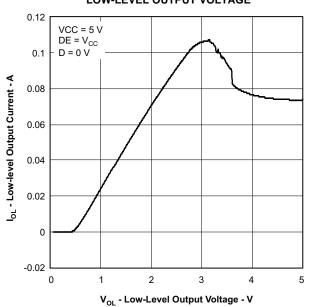
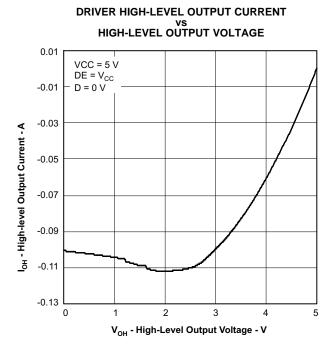


Figure 11.



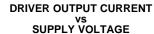
TYPICAL CHARACTERISTICS (continued)



DRIVER DIFFERENTIAL OUTPUT VOLTAGE VS FREE-AIR TEMPERATURE 2.9 V_{cc} = 5 V DE at V_{cc} D at V_{cc} D at V_{cc} 2.7 2.8 T_A - Free-Air Temperature - °C

Figure 12.

Figure 13.



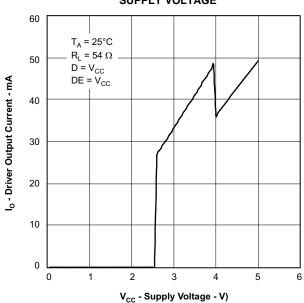


Figure 14.



APPLICATION INFORMATION

THERMAL CHARACTERISTICS OF IC PACKAGES

 θ_{JA} (Junction-to-Ambient Thermal Resistance) is defined as the difference in junction temperature to ambient temperature divided by the operating power.

 θ_{JA} is not a constant and is a strong function of:

- the PCB design (50% variation)
- altitude (20% variation)
- device power (5% variation)

 θ_{JA} can be used to compare the thermal performance of packages if the specific test conditions are defined and used. Standardized testing includes specification of PCB construction, test chamber volume, sensor locations, and the thermal characteristics of holding fixtures. θ_{JA} is often misused when it is used to calculate junction temperatures for other installations.

TI uses two test PCBs as defined by JEDEC specifications. The low-K board gives *average* in-use condition thermal performance, and it consists of a single copper trace layer 25 mm long and 2-oz thick. The high-K board gives best *case* in-use condition, and it consists of two 1-oz buried power planes with a single copper trace layer 25 mm long and 2-oz thick. A 4% to 50% difference in θ_{JA} can be measured between these two test cards

 θ_{JC} (Junction-to-Case Thermal Resistance) is defined as difference in junction temperature to case divided by the operating power. It is measured by putting the mounted package up against a copper block cold plate to force heat to flow from die, through the mold compound into the copper block.

 θ_{JC} is a useful thermal characteristic when a heatsink applied to package. It is *not* a useful characteristic to predict junction temperature because it provides pessimistic numbers if the case temperature is measured in a nonstandard system and junction temperatures are backed out. It can be used with θ_{JB} in 1-dimensional thermal simulation of a package system.

 θ_{JB} (Junction-to-Board Thermal Resistance) is defined as the difference in the junction temperature and the PCB temperature at the center of the package (closest to the die) when the PCB is clamped in a cold-plate structure. θ_{JB} is only defined for the high-K test card.

 θ_{JB} provides an overall thermal resistance between the die and the PCB. It includes a bit of the PCB thermal resistance (especially for BGA's with thermal balls) and can be used for simple 1-dimensional network analysis of package system, see Figure 15.

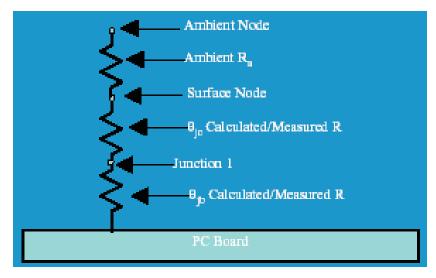


Figure 15. Thermal Resistance

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PACKAGING INFORMATION

| Orderable Device | Status | Package Type | Package Drawing | Pins | Package Qty | Eco Plan | Lead finish/ Ball material | MSL Peak Temp | Op Temp (°C) | Device Marking (4/5) | Samples |
|------------------|--------|--------------|--------------------|------|----------------|--------------|-------------------------------|--------------------|--------------|-------------------------|---------|
| | | | | | | | (6) | | | | |
| SN65HVD179D | ACTIVE | SOIC | D | 8 | 75 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | -40 to 85 | VP179 | Samples |
| SN65HVD179DG4 | ACTIVE | SOIC | D | 8 | 75 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | -40 to 85 | VP179 | Samples |
| SN65HVD179DR | ACTIVE | SOIC | D | 8 | 2500 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | -40 to 85 | VP179 | Samples |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE OPTION ADDENDUM

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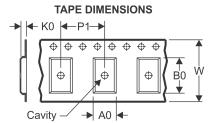
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





| | Dimension designed to accommodate the component width |
|----|---|
| | Dimension designed to accommodate the component length |
| K0 | Dimension designed to accommodate the component thickness |
| W | Overall width of the carrier tape |
| P1 | Pitch between successive cavity centers |

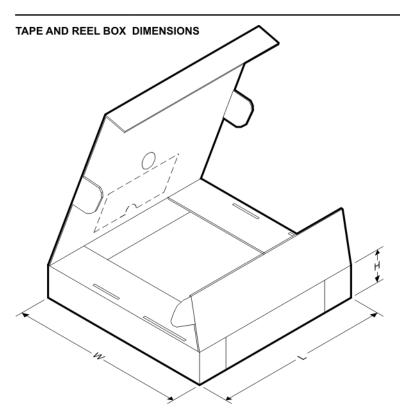
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

| Device | Package Type | Package Drawing | | | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|--------------|-----------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| SN65HVD179DR | SOIC | D | 8 | 2500 | 330.0 | 12.4 | 6.4 | 5.2 | 2.1 | 8.0 | 12.0 | Q1 |

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*All dimensions are nominal

| ĺ | Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|---|--------------|--------------|-----------------|------|------|-------------|------------|-------------|
| | SN65HVD179DR | SOIC | D | 8 | 2500 | 853.0 | 449.0 | 35.0 |

PACKAGE MATERIALS INFORMATION

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TUBE



*All dimensions are nominal

| | Device | evice Package Name | | Pins | SPQ | L (mm) | W (mm) | T (µm) | B (mm) |
|---|---------------|--------------------|------|------|-----|--------|--------|--------|--------|
| Ī | SN65HVD179D | D | SOIC | 8 | 75 | 506.6 | 8 | 3940 | 4.32 |
| I | SN65HVD179DG4 | D | SOIC | 8 | 75 | 506.6 | 8 | 3940 | 4.32 |



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

- 1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
- 4. This dimension does not include interlead flash.
- 5. Reference JEDEC registration MS-012, variation AA.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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